

ARCONAS

# Materials & Finishes

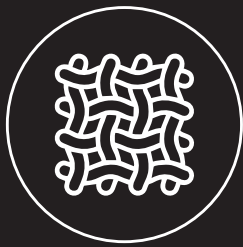


At Arconas, we meticulously select finishes that not only look and feel exquisite but also stand the test of time. Each selection is chosen to enhance our products, ensuring they offer not just style but lasting durability.

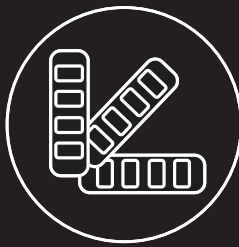
Explore our range and discover how our finishes can transform your spaces into areas of comfort and elegance.

# Understanding Our Grading System

Choosing the right finishes is crucial for creating furniture that meets our high standards of quality, sustainability, and aesthetic appeal. To assist you in making informed decisions, we've developed a comprehensive grading system that evaluates each finish based on key criteria: material construction, color selection, texture, durability, environmental properties and warranty.



Construction



Colour  
Selection



Texture



Durability



Environmental  
Properties








Warranty





# Textiles

# Textiles

Criteria	 Material/ Construction	 Colour Selection	 Texture	 Durability	 Environmental Properties
Grade <b>A</b> Esprit	Standard Vinyl	74 color options	<ul style="list-style-type: none"> <li>• Smooth</li> <li>• Not a lot of stretch</li> <li>• Stays taut</li> </ul>	<ul style="list-style-type: none"> <li>• Highly durable</li> <li>• High performance material</li> <li>• Budget-oriented</li> </ul>	<ul style="list-style-type: none"> <li>• No environmental properties</li> <li>• Contains plasticizers and PVC</li> </ul>
Grade <b>B</b> Naugasoft	Premium Vinyl	22 color options	<ul style="list-style-type: none"> <li>• Soft</li> <li>• Satiny, Leather-like feel</li> </ul>	<ul style="list-style-type: none"> <li>• Great wear properties</li> <li>• Proven in high-impact environments</li> </ul>	<ul style="list-style-type: none"> <li>• No environmental properties</li> <li>• Contains plasticizers and PVC</li> </ul>
Grade <b>C</b> Destiny	Nylon Matrix	29 color options	<ul style="list-style-type: none"> <li>• Softer</li> <li>• Behaves like leather</li> <li>• May get softer over time</li> <li>• More give</li> </ul>	<ul style="list-style-type: none"> <li>• Long life cycle</li> <li>• Resists cracking and peeling</li> </ul>	<ul style="list-style-type: none"> <li>• No plasticizers or PVC</li> <li>• Low VOC</li> </ul>
Grade <b>D</b> Eleather	Leather Fiber Composite	22 color options	<ul style="list-style-type: none"> <li>• Luxurious</li> <li>• Natural, leather-like feel</li> <li>• May get softer over time</li> <li>• More give</li> </ul>	<ul style="list-style-type: none"> <li>• Durable</li> <li>• Proven in high-impact environments</li> </ul>	<ul style="list-style-type: none"> <li>• No plasticizers or PVC</li> <li>• Low VOC</li> <li>• Contains recycled material</li> </ul>

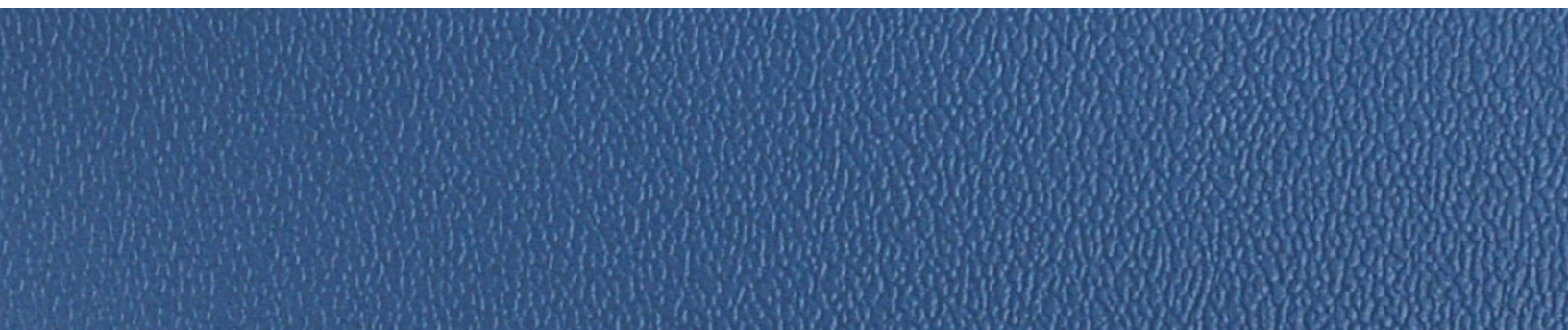
# Grade A | Esprit

by Nassimi

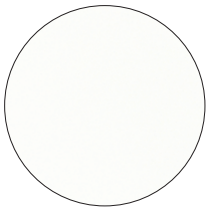
## **Standard Vinyl**

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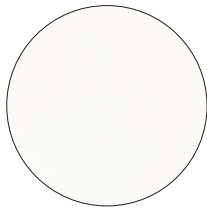
Our Grade A material is a standard vinyl known for its flexibility and strength. It offers a sleek appearance, a large color selection and is easy to clean and maintain.



# Grade A | Esprit



Super White



Snow White



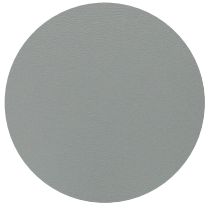
Adobe White



Alabaster



Flint Grey



Dove



Platinum



Gun Metal



Graphite



Blue Ridge



Imperial Blue



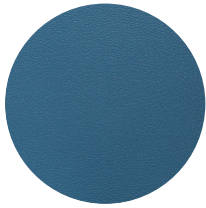
Blueberry



Royal



Marina



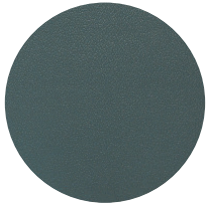
Space Blue



Colonial Blue



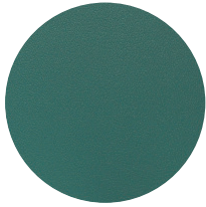
Regimental Blue



Ocean Grey



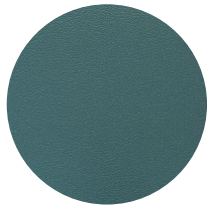
Aqua Dark



Aegean



Aqua Green



Grotto



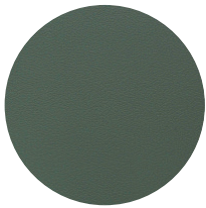
Forest



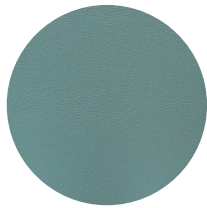
Emerald



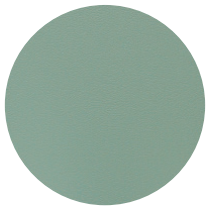
Yew Green



Vizcaya Palm



Teal



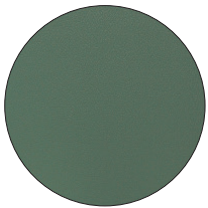
Celadonw



# Grade A | Esprit



Dusty Jade



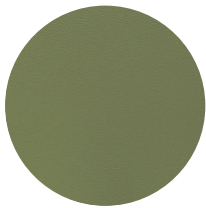
North Woods



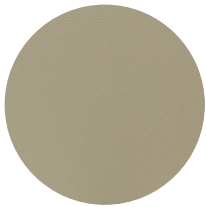
Irish Spring



Olive Green



Artichoke



Green Tea



Taupe



Tea Leaf



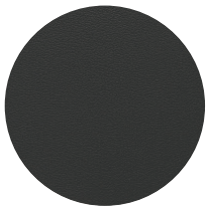
Mocha



Chestnut



Espresso



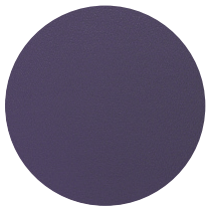
Black



Burgundy



Concord



New Purple



Purple Iris



Grape



Plum



Wood Violet



Iris



Blush



Mauve White



Tea Rose



Sangria



Candy Apple



Wineberry



Deep Clay



Claret



# Grade A | Esprit



Raspberry



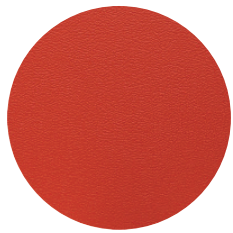
Paprika



American Beauty



Tomato



Mandarin Orange



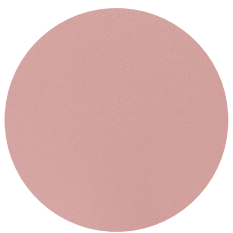
British Tan



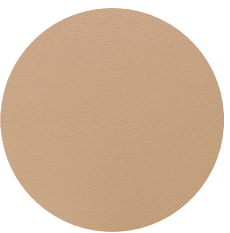
Rose



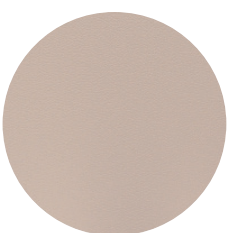
Peach



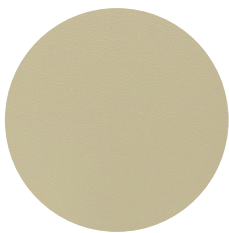
Pink



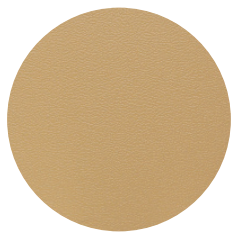
Shell



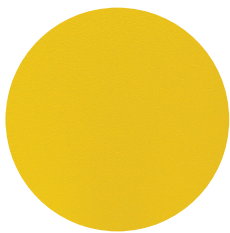
Toast



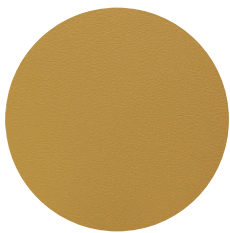
Parchment



Doe



Sun Yellow



Goldenrod



Saddle Tan



Oak



Dewberry

# Grade A | Esprit

## Information

### GENERAL SPECIFICATIONS

Surface composition	100% PVC
Substrate composition	100% Polyester
Weight	30 oz per linear yard
Width	54"
Thickness	0.97 mm

### ADDED PERFORMANCE SPECIFICATIONS

Stain resistance	Yes
Colorfastness to uv	1,000 Hours
Bleach resistance	Yes, 10% Dilution
Mildew resistant	Pass
Cold crack	-20° F
Sulfide stain resistance	Yes

### PHYSICAL PERFORMANCE SPECIFICATIONS

Abrasion resistance	250,000+ Double Rubs
Breaking strength	95 Warp, 73 Fill
Crocking resistance	5 Dry, 5 Wet
Flex resistance	25,000+
Tear strength: tongue tear	11.9 Warp, 15.4 Fill
Seam strength: tack tear	67 Warp, 43 Fill

### FLAME RETARDANCY SPECIFICATIONS

California Technical Bulletin 117:2013	PASS
UFAC Class I	PASS
NFPA 260	PASS

### REDUCED ENVIRONMENTAL IMPACT

- This product does not pose any exposure risks associated with the chemicals in prop 65 no added flame retardant chemicals - ab2998 compliant
- No added anti-bacterial chemicals 7p phthalate free
- Lead / heavy metal free
- Bpa free / PFAS free / tris free / formaldehyde free does not contain conflict minerals

### CLEANING AND MAINTENANCE

- For light soiling, clean the soiled area with mild soap and water, then rinse with fresh water and wipe down with a clean cloth.
- For heavy soiling, clean the soiled area with a 50% solution of Isopropyl Alcohol and water. It is important to rinse the cleaned area with fresh water after applying the alcohol solution.
- For food stains or oil, Wipe affected area with a soft cloth or soft bristle brush using a none abrasive cleaner, for example Formula 409 or Fantastik. Rinse with fresh water and wipe dry.
- For healthcare and disinfection, Clean the soiled area with a 10% solution of Household Bleach and water. It is important to rinse the cleaned area with fresh water after applying the bleach solution.

**NOTE: Test on a hidden area before applying to the stain.**  
**DO NOT USE WITH ALCOHOL-BASED CLEANING AGENTS**

# Grade B | NaugaSoft

by NaugaHyde

## **Premium Vinyl**

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Our Grade B material is a premium vinyl offering a soft, leather-like feel with exceptional durability and versatility. This high-performance material is engineered to withstand wear and tear, making it resistant to fading, stains, and abrasions.





# Grade B | NaugaSoft



34-Soft-White



35-Fawn



44-Cream



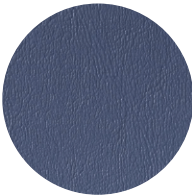
48-Doeskin



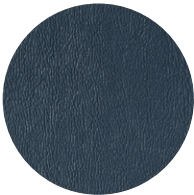
37-Feather



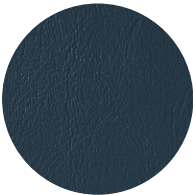
46-Blue-Fog



50-Lake-Louise



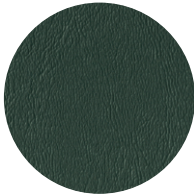
55-Deep Sapphire



54-Mallard-Blue



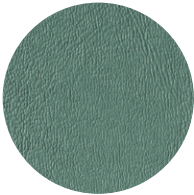
40-Black-Satin



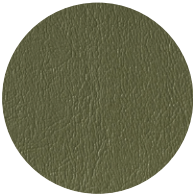
49-DeepSea



39-Laurel



45-MintLeaf



53-Ivy



51-Cocoa



43-VelvetBrown



42-Rose-Blush



52-Saddle



47-Tapestry Red



38-Harness



41-Mulberry



36-Cabernet

# Grade B | NaugaSoft

## Information

### GENERAL SPECIFICATIONS

Surface composition	100% PVC
Substrate composition	100% Polyester
Weight	30 oz per linear yard
Width	54"
Thickness	0.97 mm

### ADDED PERFORMANCE SPECIFICATIONS

Stain resistance	Yes
Colorfastness to uv	1,000 Hours
Bleach resistance	Yes, 10% Dilution
Mildew resistant	Pass
Cold crack	-20° F
Sulfide stain resistance	Yes

### PHYSICAL PERFORMANCE SPECIFICATIONS

Abrasion resistance	250,000+ Double Rubs
Breaking strength	95 Warp, 73 Fill
Crocking resistance	5 Dry, 5 Wet
Flex resistance	25,000+
Tear strength: tongue tear	11.9 Warp, 15.4 Fill
Seam strength: tack tear	67 Warp, 43 Fill

### FLAME RETARDANCY SPECIFICATIONS

California Technical Bulletin 117:2013	PASS
UFAC Class I	PASS
NFPA 260	PASS

### REDUCED ENVIRONMENTAL IMPACT

- This product does not pose any exposure risks associated with the chemicals in prop 65 no added flame retardant chemicals - ab2998 compliant
- No added anti-bacterial chemicals 7p phthalate free
- Lead / heavy metal free
- Bpa free / PFAS free / tris free / formaldehyde free does not contain conflict minerals

### CLEANING AND MAINTENANCE

- For light soiling, clean the soiled area with mild soap and water, then rinse with fresh water and wipe down with a clean cloth.
- For heavy soiling, clean the soiled area with a 50% solution of Isopropyl Alcohol and water. It is important to rinse the cleaned area with fresh water after applying the alcohol solution.
- For food stains or oil, Wipe affected area with a soft cloth or soft bristle brush using a none abrasive cleaner, for example Formula 409 or Fantastik. Rinse with fresh water and wipe dry.
- For healthcare and disinfection, Clean the soiled area with a 10% solution of Household Bleach and water. It is important to rinse the cleaned area with fresh water after applying the bleach solution.

**NOTE: Test on a hidden area before applying to the stain.**  
**DO NOT USE WITH ALCOHOL-BASED CLEANING AGENTS**

# Grade B | Resource II

by Limonta (only used for Meanwhile)

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Resource II is a premium vinyl textile offering a soft, leather-like feel with exceptional durability and versatility. This high-performance material is engineered to withstand heavy use, making it resistant to fading, stains, and abrasions while maintaining a refined appearance.





# Grade B | Resource II (only used for Meanwhile)



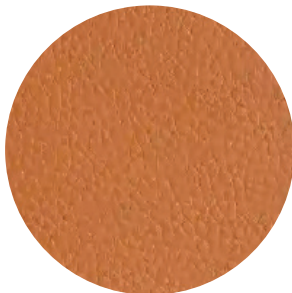
A1066



N1234



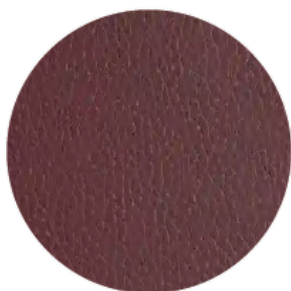
M2554



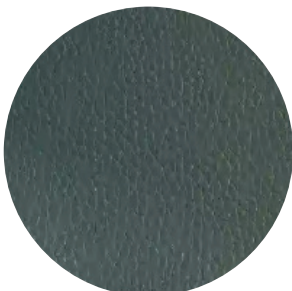
M2552



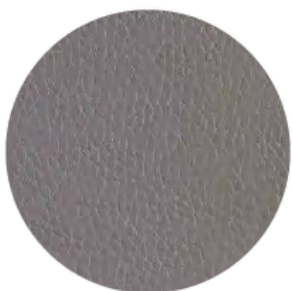
M2544



R2342



V1446



N1236



N001



M2553

# Grade B | Resource II

## Information

### GENERAL SPECIFICATIONS

Surface composition	45% PES - 55% PU
Substrate composition	100% PES recycled,GRS certified.
Weight	480 g
Width	140 cm

### PHYSICAL PERFORMANCE SPECIFICATIONS

Abrasion resistance	100,000 Rubs
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### FLAME RETARDANCY SPECIFICATIONS

California Technical Bulletin 117:2013	PASS
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### CERTIFICATIONS

ISO 14001 – Environmental Management System  
ISO 9001 – Quality Management System  
ISO 45001 – Workplace Health and Safety Management System  
IATF 16949:2016 – Quality Management Systems

### REDUCED ENVIRONMENTAL IMPACT

- Sustainability content equal to 70%, given by 50% by the presence of recycled material + 20% by the BioSource content
- Free of hazardous chemicals

### CLEANING AND MAINTENANCE

- For light soiling, a solution of 10% mild soap with warm water applied with a soft damp cloth will remove most soiling. If necessary, a solution of liquid cleanser and water can be applied with a soft bristle brush. Wipe away residue with a water-dampened cloth.
- For heavy soiling, rub gently with a soft, damp white cloth with a solution of household bleach (sodium hypochlorite); 10% bleach, 90% water.

**NOTE: Test on a hidden area before applying to the stain.**  
**DO NOT USE WITH ALCOHOL-BASED CLEANING AGENTS**

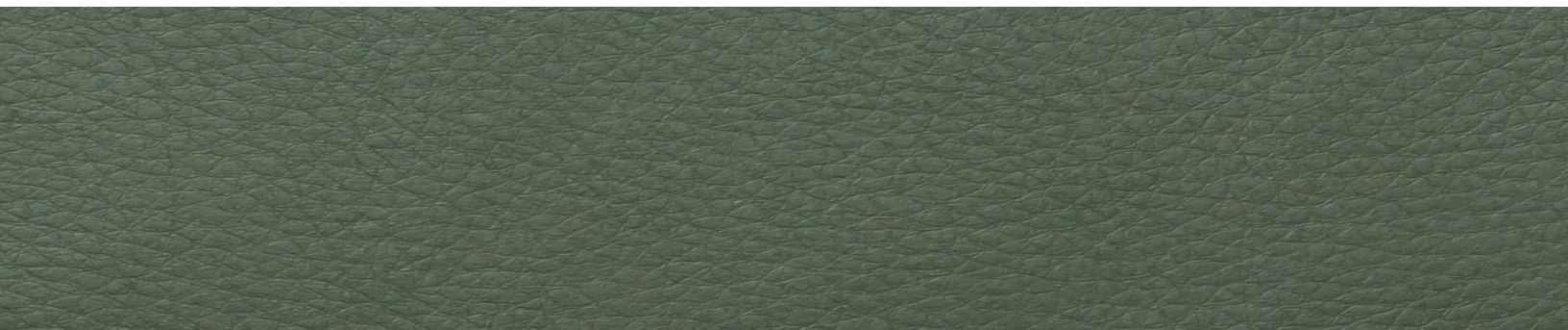
# Grade C | Destiny

by Majillite

## **Nylon Matrix**

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Our Grade C material is a nylon matrix fabric offering a luxurious, durable finish with a soft texture, engineered for longevity and ease of maintenance. It is resistant to stains, moisture, and wear, making it ideal for high-traffic environments.





# Grade C | Destiny



Parchment



Eggshell



Ash



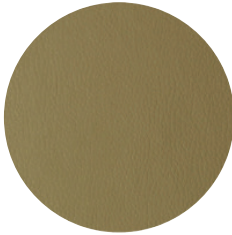
Mink



Truffle



Olive



Cactus



Butter



Dune



Oak



Chestnut



Football



Saddle



Root



Deep Red



Wine



Black Rose



Black

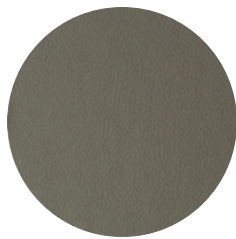


Newport



Mocha

# Grade C | Destiny



Storm



Periwinkle



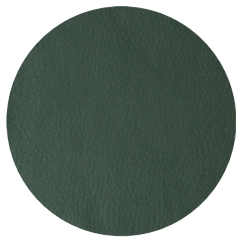
Blueberry



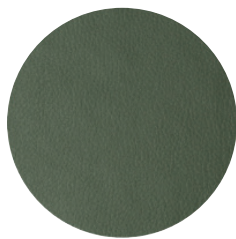
Royal Purple



Otter



Patina



Juniper



Cedar



Evergreen

# Grade C | Destiny

## Information

### GENERAL SPECIFICATIONS

Substrate composition	100% Nylon Fiber Matrix
Weight	8.8 oz/sq yd, 300 g/m <sup>2</sup>
Width	54"

### PHYSICAL PERFORMANCE SPECIFICATIONS

Abrasion resistance	1,000,000 Double Rubs
Cold crack	-28° F
Tear strength: tongue tear	30 lbs x 30 lbs (ASTM D-1117-80)
Seam strength: tack tear	100 lbs x 100 lbs (ASTM D-1683-90A)

### FLAME RETARDANCY SPECIFICATIONS

California Technical Bulletin 117:2013	PASS
UFAC Class I	PASS
NFPA 260	PASS
Tunnel Test	PASS

### REDUCED ENVIRONMENTAL IMPACT

- This product does not use PVC's, plasticizers, phthalates, formaldehyde, lead, cadmium, dioxins, or ozone-depleting chemicals in our products or in their production.
- Majilite products Pass CA Section 01350 (VOC emissions), are REACH compliant and meet CAL 117-2013 and NFPA 260 without the addition of flame retardant chemicals
- Proposition 65 Statement available upon request

### CLEANING AND MAINTENANCE

- Use a clean cloth or soft sponge to dab the stain with soapy water, mixed according to the manufacturer's directions. Remove the soap solution by wiping the area with a cloth and clean water. Dry with a soft lint-free cloth or towel.
- Very stubborn stains or non-water soluble stains can be removed with a mild solvent such as naphtha (lighter fluid, paint thinner). Lightly wipe the stain with a clean cloth which has been moistened with solvent. Blot the area with a dry cloth and allow to dry.
- Many ink and magic marker stains can be removed using a solution of one part Wisk detergent and one part rubbing alcohol. Dab lightly with a cloth which has been moistened with the solution. Do not rub. As the ink loosens, blot the area with a dry cloth. Repeat if necessary. Rinse with a cloth damp-ened in clean water, and dry with a soft cloth.
- For commercial installations use mild soap and water for general cleaning.

**NOTE: Test on a hidden area before applying to the stain.**

**DO NOT USE WITH ALCOHOL-BASED CLEANING AGENTS**



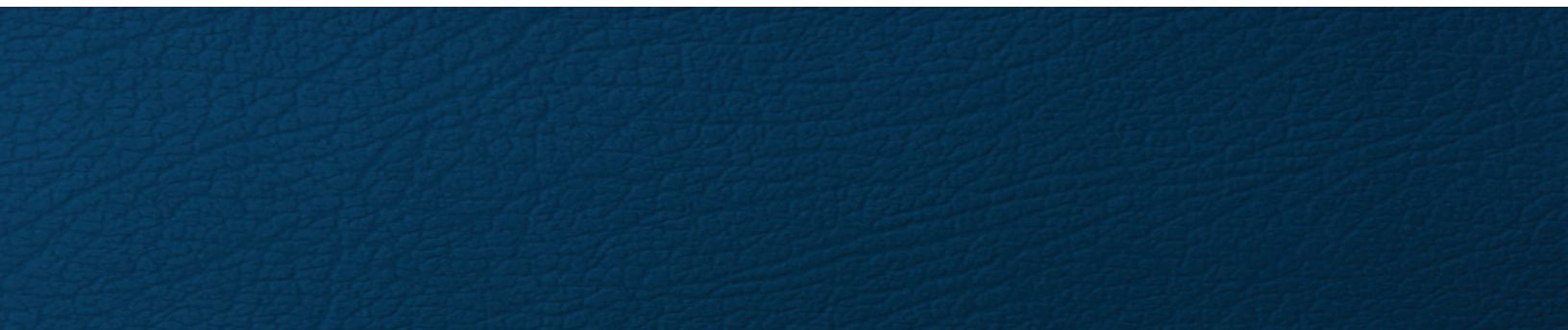
# Grade D | ELeather

by Gen Phoenix

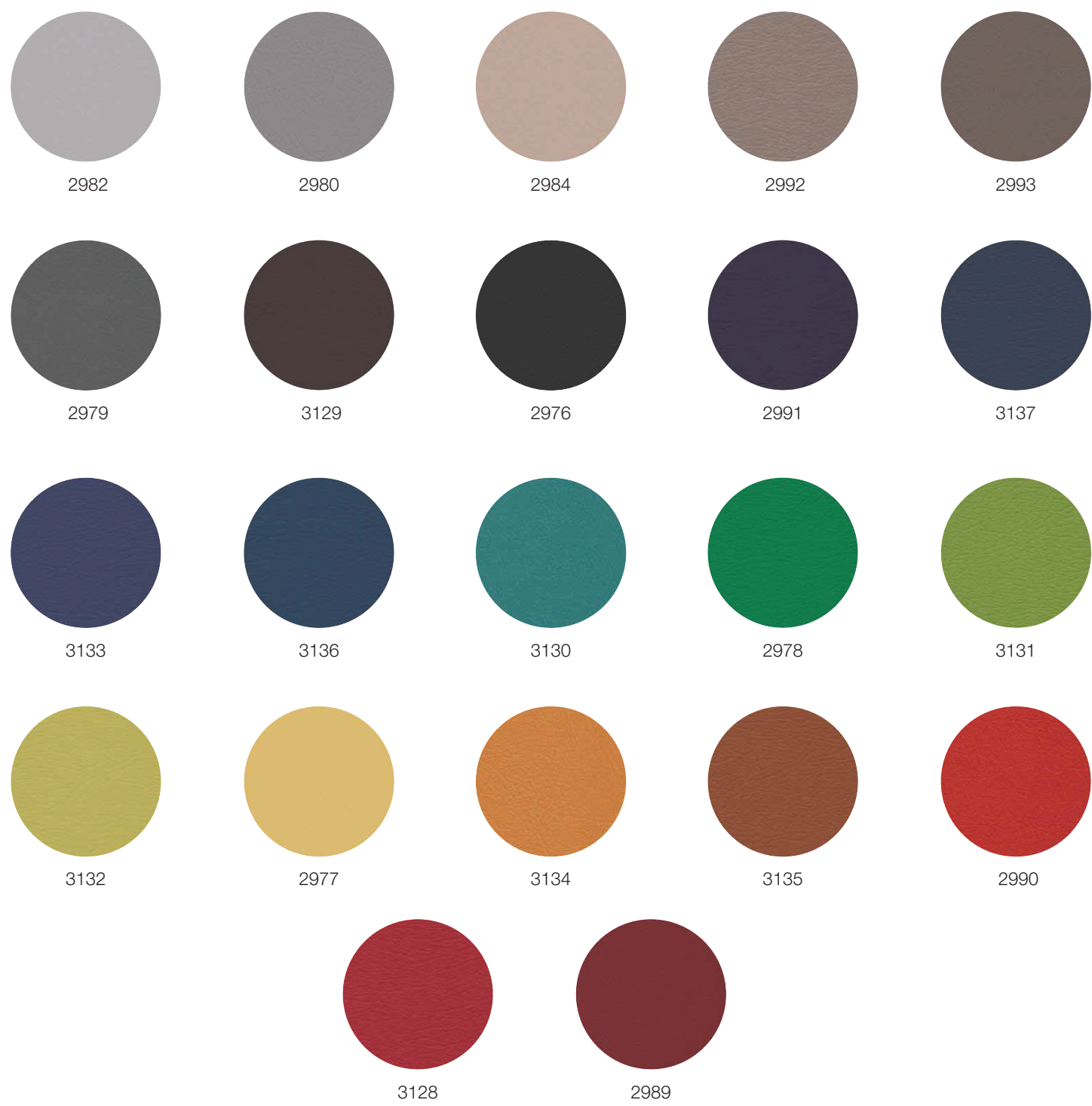
## **Leather Fibre Composite**

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Our Grade D option is an eco-friendly material made from recycled leather fibers, combining the strength of leather with sustainability. It's lightweight, easy to maintain, and provides a premium leather-like look.



# Grade D | ELeather



# Grade D | ELeather

## Information

### GENERAL SPECIFICATIONS

Substrate composition	Leather Fiber Composite
Weight	8.8 oz/sq yd, 300 g/m <sup>2</sup>
Width	54"

### PHYSICAL PERFORMANCE SPECIFICATIONS

Abrasion resistance	50,000 double rubs
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### FLAME RETARDANCY SPECIFICATIONS

California Technical Bulletin 117:2013	PASS
UFAC Class I	PASS
NFPA 260	PASS

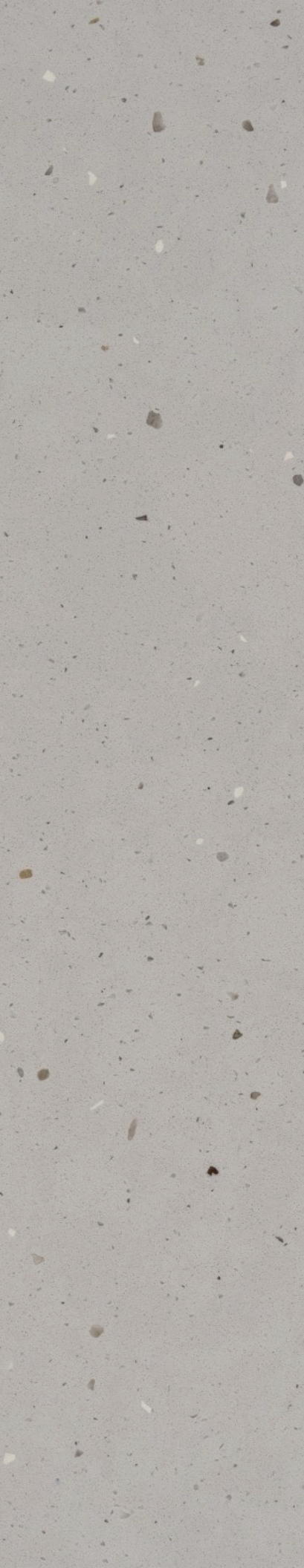
### REDUCED ENVIRONMENTAL IMPACT

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### CLEANING AND MAINTENANCE

- For light soiling, use a clean cloth or soft sponge to dab the stain with soapy water. Remove the soap solution by wiping the area with a cloth and clean water. Dry with a soft lint-free cloth or towel.
- For heavy soiling or non-water soluble stains can be removed with a mild solvent such as naphtha (lighter fluid, paint thinner). Lightly wipe the stain with a clean cloth moistened with solvent. Blot the area with a dry cloth and dry.

**NOTE: Test on a hidden area before applying to the stain.**  
**DO NOT USE WITH ALCOHOL-BASED CLEANING AGENTS**



# Table Surfaces



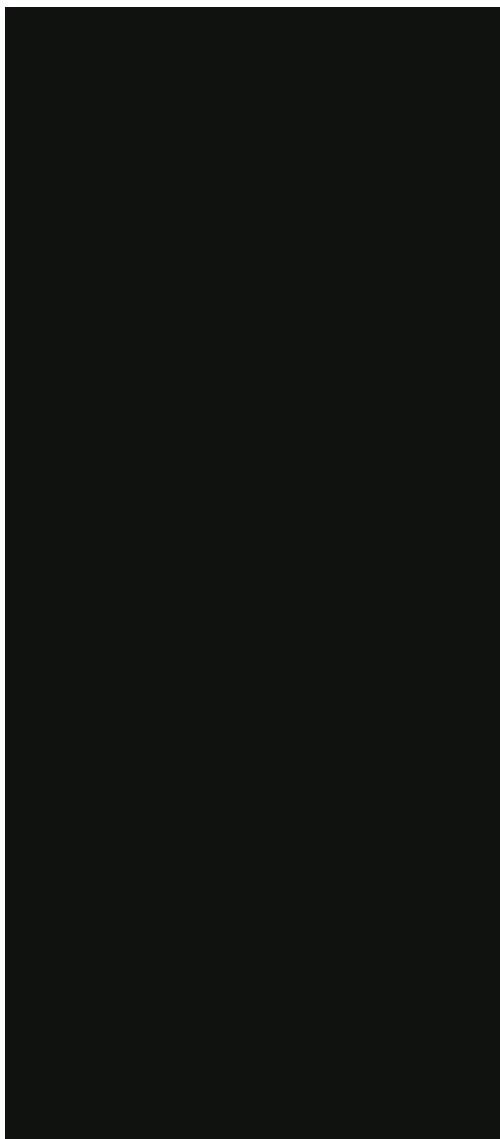
# Phenolic Fenix

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Phenolic Fenix is an innovative laminate material with a solid core of 12 mm offering versatility and durability for high traffic environments. With low light reflectivity, Fenix is extremely opaque, soft touch and anti-fingerprint.

# Phenolic Fenix

Only used for Meanwhile



Nero Ingo 0720



Aleve (Wood-look)

# Phenolic Fenix

## Information

### **GENERAL PROPERTIES**

- UV resistant
- Acid resistant
- Scratch resistant
- Anti-conductive

### **ENVIRONMENTAL CERTIFICATION**

Greenguard Gold certified  
Low Chemical Emission UL2818

### **HYGIENIC CERTIFICATION**

NSF/ANSI 35 certified

### **CLEANING AND MAINTENANCE**

- Use any household cleaner and warm water
- Always end by rinsing with warm water
- Dry with a clean cloth to avoid limescale residue

**DO NOT USE ABRASIVE CREAMS, A SCOURING PAD OR HARD BRUSH**

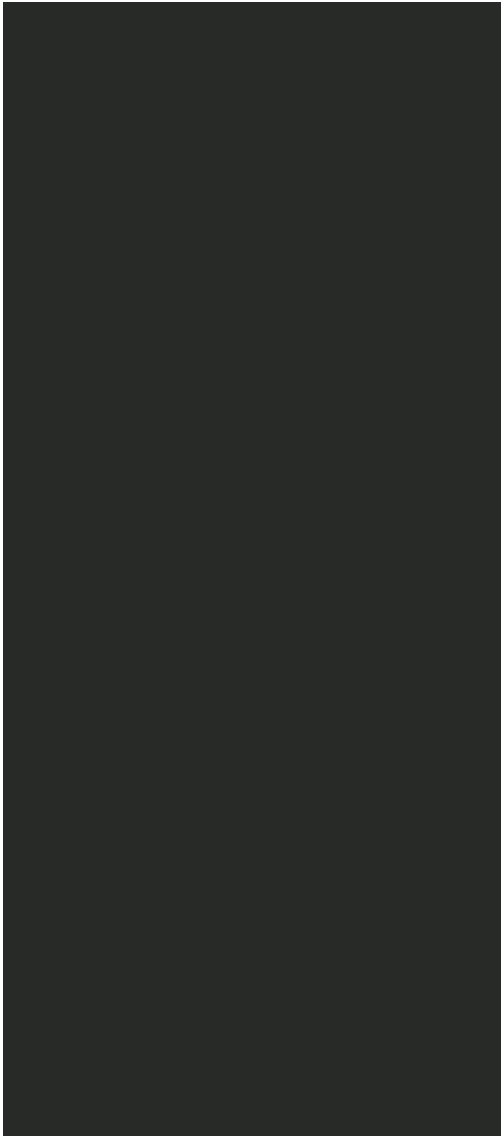


# Metal Finishes

Our standard powder-coated metal offers a durable, eco-friendly, and low-maintenance finish that's customizable and ideal for high-traffic areas, ensuring long-lasting aesthetic appeal.



# Powder-Coated Metal



Blackstone

# Metals

## Information

### GENERAL PROPERTIES

- UV resistant
- Water resistant
- Scratch resistant

### FLAMMABILITY

NF EN 45545-2 Class 1	PASS
BS476	PASS

### CLEANING

- Metal components should be dusted monthly to keep them looking their best and to avoid build up of dust.
- Any stains should be washed with mild soap in water and wiped dry to insure that water is not left sitting on the product to dry.

### DO NOT USE WITH ALCOHOL-BASED CLEANING AGENTS

### MAINTENANCE

- Products with metal finishes require a minimum amount of care due to the nature of its construction, however some preventative maintenance will insure it maintains its beauty for many years.

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ISO 14001:2015 Certified



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